

### Specification Amendments

Please amend the paragraph at page 16, lines 3-10 as follows:

FIG. 1 is a transverse-sectional view illustrating an example of a non-aqueous electrolyte secondary battery in accordance with the present invention. A ~~rectangular~~ substantially elliptical battery case 1 is charged with a flat electrode assembly. The electrode assembly is obtained by winding a positive electrode sheet 2 and a negative electrode sheet 3 with a separator 4 interposed therebetween and compressing the wound assembly in diametrical dimension.